GAINZA	Qualification Test Record (QTR) NORSOK M-650			QTR. No.:2		
FORGE #					Rev. No.:2	
Manufacturer name/address/		GAINZA FORGE, S.L.				
Web page:	Tel +34-943-	Barrio Agote nº7 20740 ZESTOA (Gipuzkoa) Spain Tel.+34-943-147871 Fax.+34-943-147790				
	www.gainzaforge.com , e-mail: gainza@gainzaforge.com					
Reference standard	NORSOK M-6	50 Edition 4				
Material designation and MDS No.:		nitic Stainless Stee or F51 UNS S318	el Forgings Type 2 03; MDS D44, Rev	2Cr Duplex		
Manufacturing	MS-F51-01		00, MIDO D44, INC		ev. No.:8	
Summary doc. No.:						
Products and manufacturing process(es):	FORGING MA	DE BY OPEN DI	E FORGING			
Mandatory conditions and sub-contractors:	Microg     Forgin	graphic examination	amientos Termicos on by: Azterlan (ex ned as close as po	ternal laborator		
Other information:	Verification of	heat treatment pro	ocedure report No.	.1/2011 Rev-1 p	erformed on 16 <sup>th</sup>	
				,		
Qualification expires	: July 2022					
Qualification expires						
Products and	Tested and	qualified th	ickness and		Qualified	
Products and manufacturing	Tested and	qualified th	ickness and Qualified thickness	Weight  Test piece weight	weight	
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Products and manufacturing process(es):	Tested and  Test record  No.	qualified th	ickness and Qualified thickness mm	Weight  Test piece  weight  kg	weight kg	
Products and manufacturing process(es):	Tested and Test record No. 2012/0383	qualified th Tested thickness mm 200	Qualified thickness mm 200	Test piece weight kg 1870	weight kg	
Products and manufacturing process(es): Die forged flanges	Tested and Test record No. 2012/0383  Qualification	qualified the Tested thickness mm 200 ation/accept	ickness and Qualified thickness mm	Weight Test piece weight kg 1870 ures	weight kg	
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